



PRODUCT: TJ Rear Coil Spring Bucket Relocation

REV: B | 05-07-2018 | II-7109

READ INSTRUCTIONS IN FULL BEFORE INSTALLATION.
QUESTIONS? CALL 916-631-8071 M-F 7:00 AM – 5:00 PM PST

Note: *Builder Parts are intended for your own custom application. There is no implied warranty or instructions for the use of these products; if using any of the builder parts you should be confident of your mechanical skill level and know that you will use at your own risk.*

Section 1: Tools & Notes on Installation



Tools Required: This list is the recommended tools for ease of installation. Other versions of the same tool can be used. For example, Allen Wrenches instead of Allen Drive Sockets.



Welder

Grinder



HOW TO USE THIS GUIDE: The installation guide contains ALL steps for installation. Please read and follow the instructions in order of each page top to bottom, and left to right.

Jeep Model: Instructions may apply to multiple Jeep models, but are labeled separately where appropriate (i.e. TJ vs. LJ).

Options: Because of the number of component options we offer, these instructions may contain steps that will not match your particular configuration. You can skip these steps.

Images: Pictures are provided and parts are labeled throughout the instructions. Each text box contains guidance based on the pictures next to it. The text will refer to alphabetical labels (A, B, etc.) found in the images.

Installation Notes: Terms may be used in the body of the instructions that you may not be familiar with, if you have any questions feel free to contact us at the number below, or email techhelp@metalcloak.com

QUESTIONS: Any questions or comments about the instructions? Call us at 916-631-8071 M-F 7:00 AM – 5:00 PM PST.

Section 2: Product Components

DC-0001 REV A

SHEET 1 OF 1

ITEM	PART NUMBER/DESCRIPTION	QTY.	BIN
1	CP-3735 PLATE, SPRING BUCKET BOTTOM, UPPER REAR TJ	1	
2	CP-3735-P PLATE, SPRING BUCKET BOTTOM, UPPER REAR TJ	1	
3	CP-3736 PLATE, SPRING BUCKET OUTER, UPPER REAR TJ	1	
4	CP-3736-P PLATE, SPRING BUCKET OUTER, UPPER REAR TJ	1	
5	CP-3737 PLATE, SPRING BUCKET FRAME, UPPER REAR TJ	2	
6	CP-3738 WASHER, SPRING BUCKET, UPPER REAR TJ	2	
7	CP-3739 TUBE, SPRING BUCKET, UPPER REAR TJ	2	
8	FS-07065 WELD NUT, 0.44-14 X 0.31H STL PLAIN	2	-
9	FS-07066 HHCS, .44-16 X 1.25L STL G8 ZINC	2	C10

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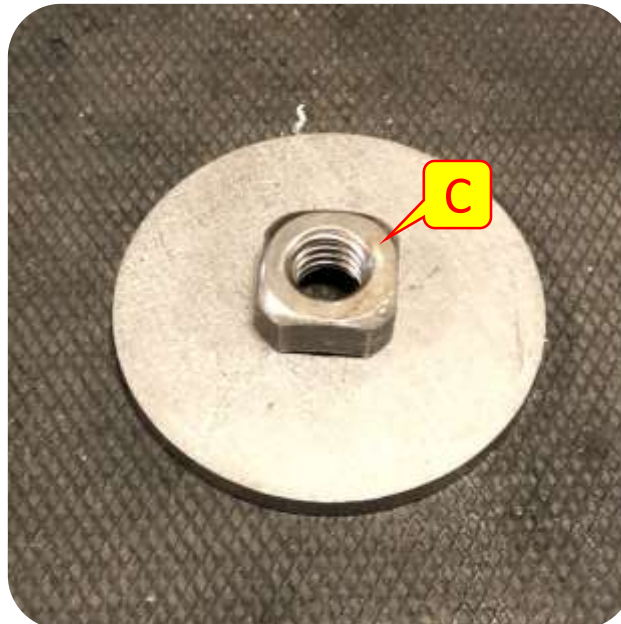
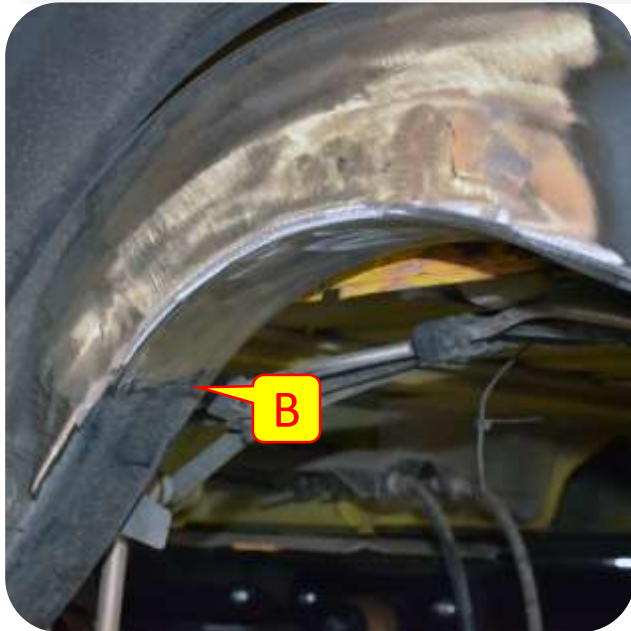
PART NUMBER/DESCRIPTION
7109 WELD-ON SPRING BUCKET RELOCATION, UPPER REAR TJ

Section 3: Installation Instructions

Step 1: TJ Upper Rear Weld On Spring Bucket Relocation

- A. Remove the old Spring bracket from the frame.
- B. Prep the Area for installation.
- C. Weld the weld nut to the washer.
- D. Weld the washer to the spring bucket making sure the nut is on the inside of the bucket.

Note: Be careful of brake lines and fuel lines when removing the driver side spring bracket.



Section 3: Installation Instructions

Step 1: TJ Upper Rear Weld On Spring Bucket Relocation

- E. Weld the spring bucket to the bottom of the spring bracket plate.
- F. Weld the gusset to the spring bracket
- G. Make sure the plate is the same distance on each side of the vehicle.



Section 3: Installation Instructions

Step 1: TJ Upper Rear Weld On Spring Bucket Relocation

- H. Weld to the plate to the frame
- I. Weld angle bracket gusset to plate and frame.
- J. MetalCloak recommends painting black to help prevent against rusting.

Note: *The TJ Upper Rear Weld On Spring Bucket Relocation Kit will work with factory bump stops.*

