



## PRODUCT: JL Overline Rocker Rails

REV: A | 10/11/2018 | II-6315

**READ INSTRUCTIONS IN FULL BEFORE INSTALLATION.**

**QUESTIONS? CALL 916-631-8071 M-F 7:00 AM – 5:00 PM PST**

The MetalCloak experience includes the ease of installation of our products. We design for most contingencies, but installation may be different based on different Jeep condition, configuration and/or year.

We are continually trying to improve our products and instructions – please help us by providing feedback and pictures if you find any part of the instructions that do not match your particular Jeep or are not easily understandable.

If you have any difficulties at all, please give us a call. Thank you and enjoy your MetalCloak Products!

**IMPORTANT NOTE: We use Stainless Steel Hardware where possible. Therefore, a tube of Silver Anti-seize is provided and should be used on all bolts—only a small amount is needed.**

**WARRANTY INFORMATION:** This article is sold without warranty expressed or implied. No warranty or representation is made as to this products ability to protect the user from injury or death. The user assumes that risk. The effectiveness, warranty and longevity of this equipment are directly related to the manner in which it is INSTALLED, USED and/or MAINTAINED. THE USER ASSUMES ALL RISK. By purchasing this product and opening the packaging, purchasers expressly acknowledge, understand and agree that they take, select and purchase these MetalCloak products from Armored Works, LLC, its affiliates and distributors and agents as is and with all faults. The entire risk as to the quality and performance of these MetalCloak products is with the purchaser. Working on your vehicle can be a dangerous activity. If you are unsure of what you are doing, please leave mechanical or safety critical work to a skilled mechanic. We take no responsibility for the incorrect use and/or installation of MetalCloak products.

## Section 1: Tools & Notes on Installation

**Tools Required:** This list is the recommended tools for ease of installation. Other versions of the same tool can be used. For example, Allen Wrenches instead of Allen Drive Sockets.



Socket & Ratchet Wrench

10mm Drive Socket  
13mm Drive Sockets



5/16" Drill

7/32" Allen Drive Socket or Wrench



Center Punch

9/16" Crescent and/or Box Wrench



**HOW TO USE THIS GUIDE:** The installation guide contains ALL steps for installation. Please read and follow the instructions in order of each page top to bottom, and left to right.

**Jeep Model:** Instructions may apply to multiple Jeep models, but are labeled separately where appropriate (i.e. TJ vs. LJ).

**Options:** Because of the number of component options we offer, these instructions may contain steps that will not match your particular configuration. You can skip these steps.

**Images:** Pictures are provided and parts are labeled throughout the instructions. Each text box contains guidance based on the pictures next to it. The text will refer to alphabetical labels (A, B, etc.) found in the images.

**Installation Notes:** Terms may be used in the body of the instructions that you may not be familiar with, if you have any questions feel free to contact us at the number below, or email [techhelp@metalcloak.com](mailto:techhelp@metalcloak.com)

**QUESTIONS: Any questions or comments about the instructions? Call us at 916-631-8071 M-F 7:00 AM – 5:00 PM PST.**

## Section 2: Product Components

DC-0001 REV A

SHEET 1 OF 1

	1	2	3	4	5	6	7	8
	ITEM	PART NUMBER/DESCRIPTION			QTY.	BIN		
	1	FM-06193 HHCS SERRATED FLANGE, M6-1.0 X 30L STL C10.9 ZINC			4			
	2	FM-08094 HHCS SERRATED FLANGE, M8-1.25 X 25L STL C8.8 ZINC			6	B33		
E	3	FS-05046 WASHER, 0.34ID X 0.75OD X 0.04TH SS 18-8			4	B4		
	4	FS-06002-BZ SBHCSC, 0.38-16 X 1.25L STL G8 BLACK ZINC			2	A38		
	5	FS-06004 WASHER, 0.41ID X 0.81OD X 0.05TH SS 18-8			26	B5		
	6	FS-06010-BZ SBHCS, 0.38-16 X 1.0L STL G8 BLACK ZINC			2	A37		
	7	FS-06030 NYLOCK NUT, 0.38-16 X 0.45H STL GF ZINC			20	B14		
	8	FS-06031 HHCS, 0.38-16 X 1.0L STL G5 ZINC			16	C1		
	9	FS-06073 SFHCS, 0.38-16 X 0.75L SS 18-8 PLAIN			4	B23		
	10	WM-6012 WELDMENT, ROCKER STEP, JLU			1			
	11	WM-6012-P WELDMENT, ROCKER STEP, JLU			1			

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**DO NOT SCALE DRAWING**

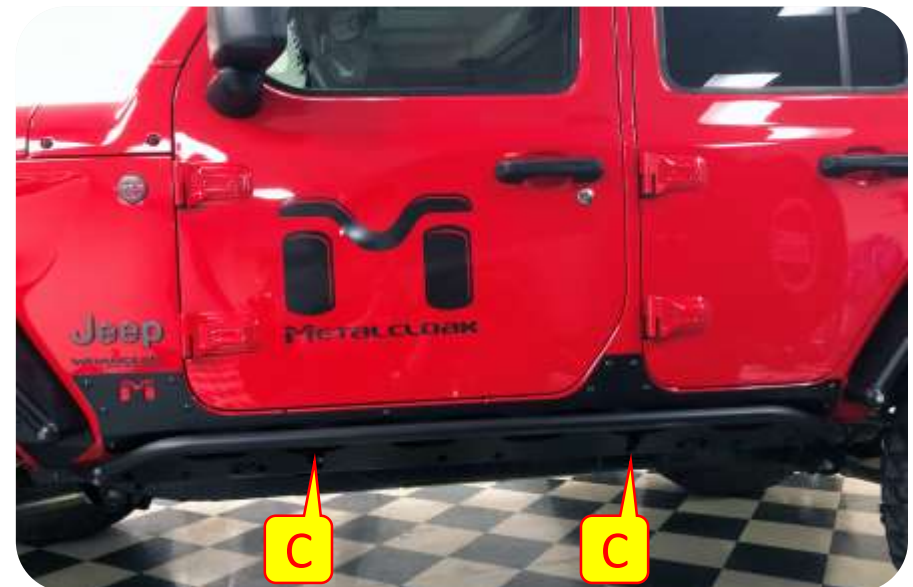
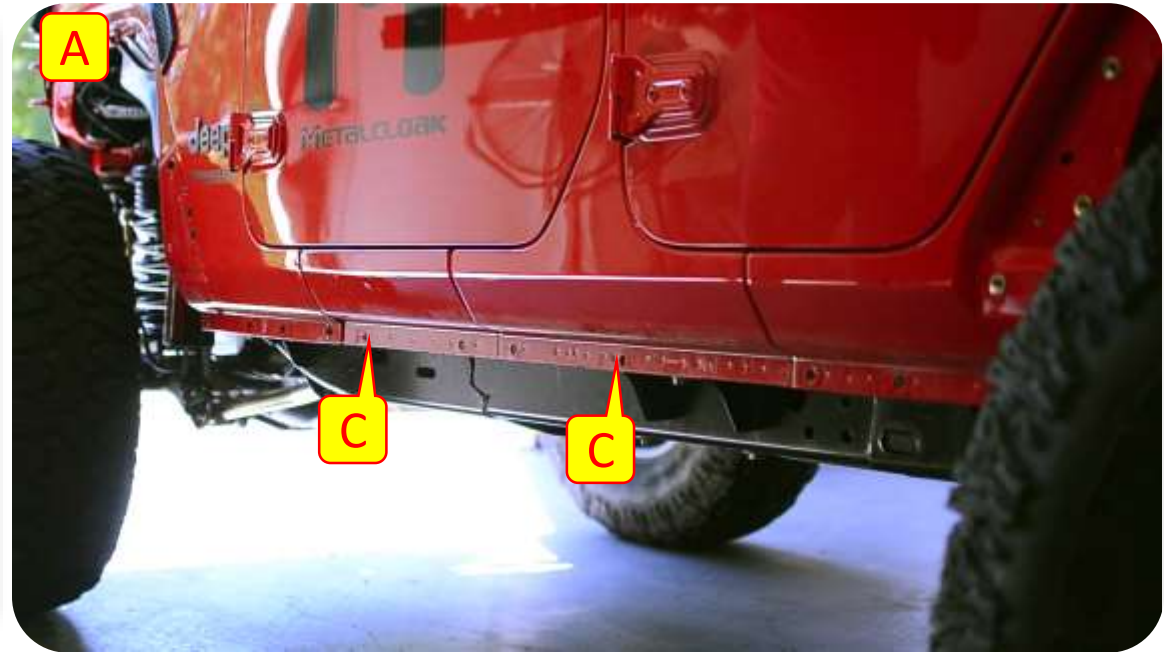
**Metal Cloak**  
 A DIVISION OF ARMORED WORKS, LLC

**PART NUMBER/DESCRIPTION**  
 6315 OVERLINE ROCKER RAIL, JLU

## Section 3: Installation Instruction

### Step 1: Remove Stock Rocker Rail

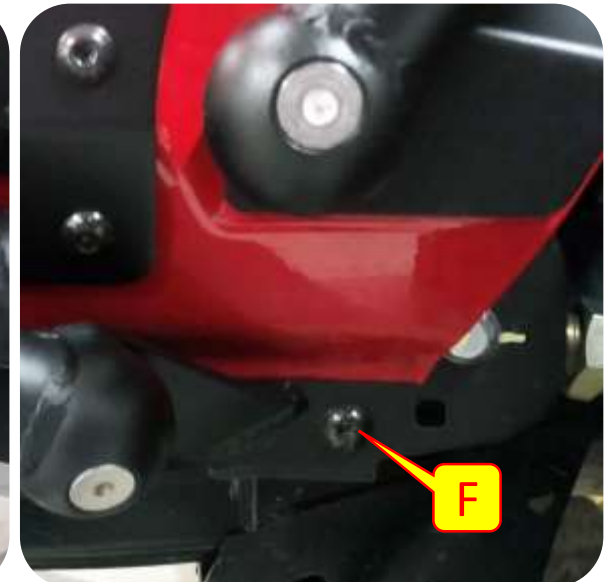
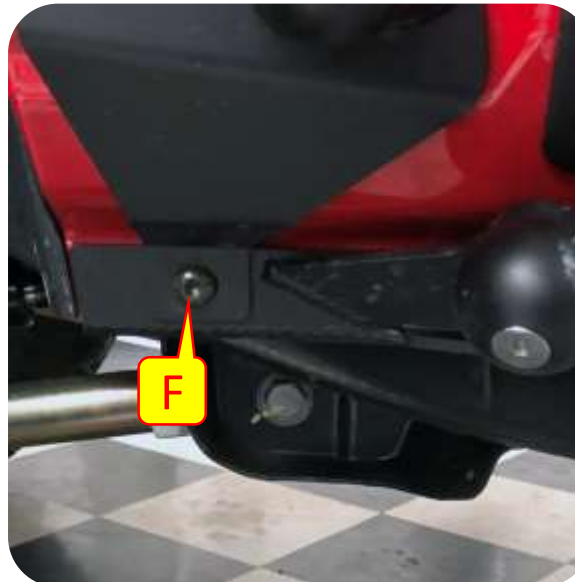
- A. You will need a 10MM Socket for the M6 Nuts, and a 13MM Socket for the M8 Screws remove the stock rocker rail. *SAVE ALL HARDWARE.*
- B. Using a jack align the MetalCloak rocker rail to the existing holes on the jeep.
- C. Mark the holes for drilling. Then lower the rocker rail back to the ground.
- D. Center punch the marked holes and drill out the holes for a 3/8 bolt. MetalCloak recommends painting all exposed metal to help prevent against rusting.



## Section 3: Installation Instruction

### Step 2: Install MetalCloak Rocker Rail

- E. Using a jack realign the MetalCloak rocker rail to the existing holes on the jeep.
- F. Install the button head bolts in the front and rear holes of the rocker (the longer button head bolt is installed in the front and the shorter bolt in the rear.)
- G. Install the 3 M8 hardware bolts along the underside of the tub hand tight (2 bolts in the front and 1 bolt in the rear).



## Section 3: Installation Instruction

### Step 2: Install MetalCloak Rocker Rail

- H. Install the provided bolts, nylock nuts, and washer hardware. Tighten using a 10mm socket and 9/16 wrench.
- I. Using a 13mm socket tighten the M8 hardware on the underside of the tub.
- J. Using a 7/32" allen head socket tighten the front and rear button head bolts.
- K. Using a 7/32" allen head socket install the tapered bolts into the balls on the rocker.

